



Technical Bulletin
6550
Flow Control
UV Curable Screenprinting Inks

This special flow control additive is a very efficient flow promoter to help ink wet-out on highly plasticized materials or stock which may have a contaminate on the surface. The 6550 Flow Control works well when used at recommended levels throughout Polymeric's ink lines.

Excessive amounts of this or any other flow promoter beyond the recommended level may cause intercoat adhesion problems. To ensure good adhesion and flow properties this additive should be used in all inks with trap overlays.

INSTRUCTION FOR USE:

Mixing:	Add 0.25% to 0.50% by weight to improve the flow and leveling of the ink. Since this flow promoter is a silicone product it is critical that it be weighed exactly and added in a precise manner.
Packaging:	This product is sold by weight. It can be packaged in 22 gram quantities for a 0.50% one-gallon unit addition or 110 grams for five-gallon unit addition.

Please pretest this product to insure its suitability for the intended application.

Effective 04/19/99

More than a shade superior

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