



Technical Bulletin

13889

Hi-Ho Silver

Solvent Base Screenprinting Ink

The #13889 Hi Ho Silver is a solvent base product designed for screenprinting applications where a second surface silver is desired to simulate a foil stamp appearance. The product is not intended to be overprinted by solvent or UV inks and will not withstand adhesives such as 3M 467 adhesive. The product when processed properly will yield a brilliant silver effect, which is very similar to foil stamping. The #13889 Hi Ho Silver requires no thinning. The #13889 Hi Ho Silver was tested in the QUV for 500 hours [1 year] with minimal fade.

APPLICATION:

Mesh:	230-305 [90cm-140cm] plain weave recommended
Curing:	Using a 230 mesh, product will air dry to touch in 30 minutes, force dry at 150°f [65°c] 3-5 minutes. Post cure of 24 hours is recommended prior to testing for adhesion.
Adhesion Range	Polycarbonate, PVC, Polyester and some Acrylics
Squeegee:	Sharp 70-80 Durometer polyurethane blade
Coverage:	1500-2300 square feet per gallon
HMIS: Health	2
Flammability	3
Reactivity	1
Protection	B

* Please pretest this product to insure its suitability for the intended application. Polymeric does not offer a warranty with this specialty product.

Effective 02.23.05DLS

More than a shade superior

117 East 14th Avenue • N. Kansas City, MO 64116 • 800 746 5567 • fax: 816 221 4820